# **AMC BIODEGRADABLE HAMMER OIL™**

**Lubricants & Cutting Oils** 



# Description

BIODEGRADABLE HAMMER OIL™ is a vegetable oilbased hammer lubricant supplied in three grades, 150, 320 and 460 centipoise.

# **Application**

BIODEGRADABLE HAMMER OIL is designed to improve the lubrication and wear characteristics of pneumatically powered DTH hammers, preventing piston scuffing and heat build up.

#### Recommended Treatment

The following consumptions rates are a guide only, air pressures and down-hole conditions will dictate most appropriate addition rates to maximise production.

Hole Size		L per hour
3.5 – 5.0"	89mm – 127mm	1.0 – 2.5
5.0 – 7.5"	127mm – 191mm	2.5 – 3.0
7.5 – 8.5"	191mm – 216mm	3.0 – 3.5
8.5 - 8.75"	216mm – 223mm	3.5 - 4.5
8.75 – 20.0"	223mm – 508mm	4.5 – 6.5

Consumption rates are based on 350 air. BIODEGRADABLE HAMMER OIL is not recommended as a preserving additive when preparing hammer for prolonged periods of storage.

### **Advantages**

- Economical
- Minimises friction and wear
- Imparts high film strength
- Reduces maintenance costs
- Increases hammer life
- High operating viscosity
- Environmentally acceptable

# Typical Physical Properties

Appearance: Light yellow liquid

Specific gravity: 0.95 - 1.0

Solubility: Insoluble

Please Note: Several factors will dictate the most appropriate concentration rate. Please contact your nearest AMC representative for optimum results.

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